

FUSTEQ Series

**DIESEL GENERATOR
GROUPE ELECTROGENE DIESEL
GRUPO ELECTROGENO DIESEL
GRUPPO ELETTOGENO DIESEL**

MODEL
MODELE
MODELO
MODELLO

CU901FQ

POWERED BY

Cummins

ULTRA SILENT SERIES



| GENERATING SET PERFORMANCE PERFORMANCES DU GROUPE PRESTACIONES DEL GRUPO PRESTAZIONI DEL GRUPPO | | 50 Hz | 60 Hz |
|---|----------|----------------------|-----------------|
| Voltage Voltage Voltaje Tensione | | V 400 / 230 | V 480/277 |
| Continuous Power Puissance service continue Potencia servicio continuo Potenza servizio continuo | PRP | kVA 800 | kVA 910 |
| Stand-by Power Puissance service secours Potencia servicio emergencia Potenza servizio in emergenza | LTP | kVA 880 | kVA 1000 |
| Continuous Power Puissance service continue Potencia servicio continuo Potenza servizio continuo | PRP | kWe 640 | kWe 728 |
| Stand-by Power Puissance service secours Potencia servicio emergencia Potenza servizio in emergenza | LTP | kWe 704 | kWe 800 |
| Power factor Facteur de puissance Factor de potencia Fattore di potenza | cos φ | 0,8 | 0,8 |
| Fuel consumption Consommation combustible Consumo de combustible Consumo combustibile | 70 % | l/h 108,3 | l/h 121 |
| Noise level Niveau de bruit Nivel de ruido Livello rumorosità | dB(A)@7m | 61dB(A) without load | |
| Limit ambient temperature Limite de la température ambiante Limite de la temperatura ambiente Limite di temperatura ambientale | | 55°C minimum | |

| ENGINE MOTEUR MOTOR MOTORE | CUMMINS | | QSK23G3 | | |
|---|-----------------|---------------|---|-----------------|---|
| PERFORMANCE PERFORMANCES PRESTACIONES PRESTAZIONI | 1500 rpm | | 1800 rpm | | |
| Continuous Power Puissance service continue Potencia servicio continuo Potenza servizio continuo | PRP | kWm | 693,4 | kWm | 796,2 |
| Stand-by Power Puissance service secours Potencia servicio emergencia Potenza servizio in emergenza | LTP | kWm | 750,4 | kWm | 877,2 |
| Specific fuel consumption Consummation spécifique combustible Consumo específico de combustible Consumo specifico combustibile | | g/kWh | 25 % 223 50 % 206 75 % 196 100 % 195 | g/kWh | 25 % 236 50 % 204 75 % 195 100 % 199 |
| Derating for temperature Déclassement pour temperature Declasamiento para temperatura Declassamento per temperatura | | 0÷40°C/1200 m | 0 | 0÷40°C/600 m | 0 |
| | | >40°C | 20%/10°C | >40°C | 7%/10°C |
| Derating for altitude Déclassement pour altitude Declasamiento para altitud Declassamento per altitudine | | 0÷3100 m/25°C | 0 | 0÷1450 m/25°C | 0 |
| | | >3100 m | 3,4%/300 m | >1450 m | 5%/300 m |
| Diesel 4 Stroke – Injection type Diesel 4 temps – Type injection Diesel 4 tiempos – Tipo de inyeccion Diesel a 4 tempi – Tipo di iniezione | | | | | Direct Directe Directa Diretta |
| Aspiration type Type d'aspiration Tipo de aspiracion Tipo d'aspirazione | | | | | Turbocharged Suralimentée Sobrealimentado Sovralimentata |
| Cooling system Refroidissement Sistema de refrigeracion Raffreddamento | | | | | Water Eau Agua Acqua |
| Speed governor Régulateur de tours Regulador Regolatore di giri | | | | | Electronic Electronique Electronico Elettronico |
| Cylinders, numbers and arrangement Nombre et disposition des cylindres Cilindros, numero y disposicion Numero e disposizione dei cilindri | | | | | 6 L |
| Total displacement Cylindrée totale Cilindrata total Cilindrata totale | | | | cm ³ | 23.100 |
| Bore x stroke Alésage x course Diametro x carrera Alesaggio x corsa | | | | mm | 170 x 170 |
| Compression ratio Rapport de compression Relación de compresión Rapporto di compressione | | | | | 16.0 :1 |
| Engine electric system voltage Voltage système électrique moteur Voltaje sistema eléctrico motor Voltaggio sistema elettrico motore | | | | | 24 V |

| ALTERNATOR ALTERNATEUR ALTERNADOR ALTERNATORE | | MECCALTE | | | | |
|--|--|---|-------------------------|----------------------------|-------------------|----------------------------|
| PERFORMANCE PERFORMANCES PRESTACIONES PRESTAZIONI | | 1500 rpm | | 1800 rpm | | |
| Model Modèle Modelo Modello | | ECO43-1SN/4 | | ECO43-1SN/4 | | |
| Continuous Power Puissance service continue Potencia servicio continuo Potenza servizio continuo | | 40 °C | KVA kWe | 800 640 | KVA kWe | 960 768 |
| Stand-by Power Puissance service secours Potencia servicio emergencia Potenza servizio in emergenza | | 40 °C | KVA kWe | 840 672 | KVA kWe | 1008 806 |
| Stand-by Power Puissance service secours Potencia servicio emergencia Potenza servizio in emergenza | | 27 °C | KVA kWe | 874 699 | KVA kWe | 1050 840 |
| Efficiency Rendement Eficiencia Efficienza | | | 2/4 3/4 4/4 | 93,9 % 95,3 % 95,1 % | 2/4 3/4 4/4 | 94,4 % 95,6 % 95,3 % |
| Standard winding connections Liaison des bobinages Tipo de conexión Collegamento avvolgimenti | | | Y | | YY | |
| Exciter Excitatrice Excitador Excitatrice | | brushless rotating exciter design with solid state pivotante sans brosses avec pont de diodes pivotants puente de diodos sin escobillas rotantes rotante senza spazzole con ponte di diodi rotanti | | | | |
| Poles Poles Polos Poli | | 4 | | | | |
| Phases Phases Fases Fasi | | 3 + N | | | | |
| Wires Fils Hilos Morsetti | | 12 | | | | |
| Voltage regulation Regulation Voltage Regulación voltaje Regolazione tensione | | ± 1% | | | | |
| Insulation class Classe d' isolation Classe de aislamiento Classe di isolamento | | H | | | | |
| Enclosure Degré de protection mécanique Grado de protección mecánica Grado di protezione meccanica | | IP 21 | | | | |
| Air Volume Volume d'air Volumen de aire Volume d'aria | | 50 Hz | 90 m ³ /min | | | |
| | | 60 Hz | 108 m ³ /min | | | |
| Standard AVR model Modèle AVR standard Modelo AVR standard Modello AVR standard | | DER-1 | | | | |
| Derating for temperature Déclassement pour température Declasamiento para temperatura Declassamento per temperatura | | 0 ÷ 40°C | 0 | | | |
| | | > 40 °C | 3 % / 5°C | | | |
| Derating for altitude Déclassement pour altitude Declasamiento para altitud Declassamento per altitudine | | 0 ÷ 1000 m | 0 | | | |
| | | 1000 ÷ 2500 m | 3% / 500 m | | | |
| | | 2500 ÷ 3000 m | 4% / 500 m | | | |

LOGISTIC INFORMATION
INFORMATIONS LOGISTIQUES
INFORMATION LOGISTICA
INFORMAZIONI LOGISTICHE

| | | | |
|--|---|---------------------------------|---|
| | Integrated fuel tank capacity Capacité réservoir intégré Capacidad Tanque integrado Capacità Serbatoio integrato | Weight Poids Peso Peso | Dimensions Cotes d'encombrement Medidas externas Dimensioni d'ingombro |
| | <i>STD</i> | <i>EXTRA1</i> | (kg) |
| | (L.) | | (cm) |
| SOUND PROOF VERSION VERSION INSONORISEE VERSION INSONORISADA VERSIONE INSONORIZZATA | 1700 | ON REQUEST | 11960 |
| | | | L W H |
| | | | 585 228 255 |

GENSET STANDARD EQUIPMENT
EQUIPEMENT STANDARD GROUPE ELECTROGENE
EQUIPAMIENTO STANDARD GRUPO ELECTROGENO
EQUIPAGGIAMENTO STANDARD GRUPPO ELETTROGENO


| GB | F | E | I |
|---|---|--|---|
| <ul style="list-style-type: none"> ✓ Cummins engine ✓ Cooling system with electric fans controlled by Inverter ✓ Fully bunded fuel tank ✓ Vibration dampers ✓ Manual autostart control panel ACP7310AUS with circuit breaker and hardwire busbars ✓ Air filter ✓ Fork lift guides ✓ Residential silencer | <ul style="list-style-type: none"> ✓ Moteur Cummins ✓ Système de refroidissement avec ventilateurs électriques commandés par Inverter ✓ Bac de rétention ✓ Amortisseurs de vibration ✓ Démarrage manuel autostart ACP7310AUS avec disjoncteur de protection et bornier de puissance ✓ Filtre à air ✓ Supports pour fourches ✓ Silencieux résidentielle | <ul style="list-style-type: none"> ✓ Motor Cummins ✓ Sistema de refrigeración con Ventiladores eléctricos controlados para Inverter ✓ Tanque del combustible con sistema de recolección de líquidos ✓ Sistema de amortiguación anti-vibrante ✓ Cuadro manual autostart ACP7310AUS con interruptor magnetotérmico y borne de potencia ✓ Filtre de aire ✓ Supportes para carretilla ✓ Silenciador residencial | <ul style="list-style-type: none"> ✓ Motore Cummins ✓ Sistema di raffreddamento con ventole elettriche controllate da tecnologia Inverter ✓ Serbatoio con vasca di raccolta liquidi ✓ Anti vibranti ✓ Quadro di comando manuale autostart ACP7310AUS con interruttore magnetotermico e morsettiere di potenza ✓ Filtro aria ✓ Porta forche ✓ Marmitta residenziale |

MANUAL AUTOSTART CONTROL PANEL
COFFRET ELECTRIQUE MANUEL AUTOSTART
CUADRO ELECTRICO MANUAL AUTOSTART
QUADRO ELETRICO MANUALE AUTOSTART

ACP 7310 AUS

1250 A (400 V - 3 ph - 50Hz - 1500 rpm)
1250 A (480 V - 3 ph - 60Hz - 1800 rpm)

| | | | |
|---|---|---|---|
| STANDARD EQUIPMENT: 4 poles circuit breaker Electronic control board DSE 7310 Control panel box key Emergency Stop button | EQUIPEMENT STANDARD: Disjoncteur de protection 4 pôles Fiche électronique DSE 7310 Clé pour serrure du coffret Interrupteur d'arrêt d'urgence | EQUIPAMIENTO STANDARD: Interruptor magnetotérmico 4 polos Carta electronica DSE 7310 Llave cuadro Botón de parada de emergencia | EQUIPAGGIAMENTO STANDARD: Interruttore magnetotérmico 4 poli Scheda elettronica DSE 7310 Chiave quadro Pulsante di arresto di emergenza |
|---|---|---|---|

 **DSE 7310**

CONTROL BOARD
CARTE ELECTRONIQUE DE CONTROL
CARTA ELETTRONICA DE CONTROL
SCHEDA ELETRONICA DI CONTROLLO

| PROTECTIONS | PROTECTIONS | PROTECCIONES | PROTEZIONI |
|---|--|---|---|
| Low oil pressure High engine temperature Low fuel level Fail to start Fail to stop Emergency stop Over/under generator frequency Over/under generator voltage Over/under speed Fuel level Belt breakage Over current Over/under battery voltage | Basse pression huile moteur Haute température moteur Basse niveau combustible Non démarrage Non arrêt Arrêt d'urgence Sur/sous générateur fréquence Sur/sous générateur voltage Sur/sourvitesse Niveau de combustible Rupture courroie Surcourant Sur/sus la tension de batterie | Baja presión aceite Elevada temperatura motor Bajo nivel carburante Falta de arranque Falta de parada Parada de emergencia Sobre/bajo generatore frecuencia Sobre/bajo generatore voltaje Sobre/bajo velocidad nivel de combustible Ruptura correa Corriente maxima Sobre/bajo voltaje de la batería | Bassa pressione olio Alta temperatura motore Basso livello di carburante Mancato avviamento Mancato arresto Stop d'emergenza Sovra/sotto frequenza generatore Sovra/sotto voltaggio generatore Sovra/sotto velocità livello del carburante Rottura cinghia Sovracorrente Sovra/sotto tensione della batteria |
| DIGITAL METERS | VOYANT NUMERIQUE POUR | VISOR DIGITAL PARA | MISURATORE DIGITALE PER |
| Generator volts (3 phases) Generator amperes (3 phases) Generator frequency KW-meter kVA-meter Cos φ-meter Rpm meter Gen set hours counter Battery Volts | Voltmètre générateur (3 phases) Ampèremètre générateur (3 phases) Fréquencemètre générateur KW-mètre kVA- mètre Cos φ- mètre Tm mètre Totalisateur d'heures de marche Voltmètre batterie | Voltmetro (3 fases) Amperimetro (3 fases) Frecuencimetro KW- metro kVA- metro Cos φ-metro Revoluciones por minuto metro Medida horas de marcha Voltmetro batería | Voltmetro tensione generatore (3 fasi) Amperometro generatore (3 fasi) Frequenzimetro generatore KW- metro kVA- metro Cos φ-metro Gm metro Contaore di funzionamento gruppo Voltmetro batteria |

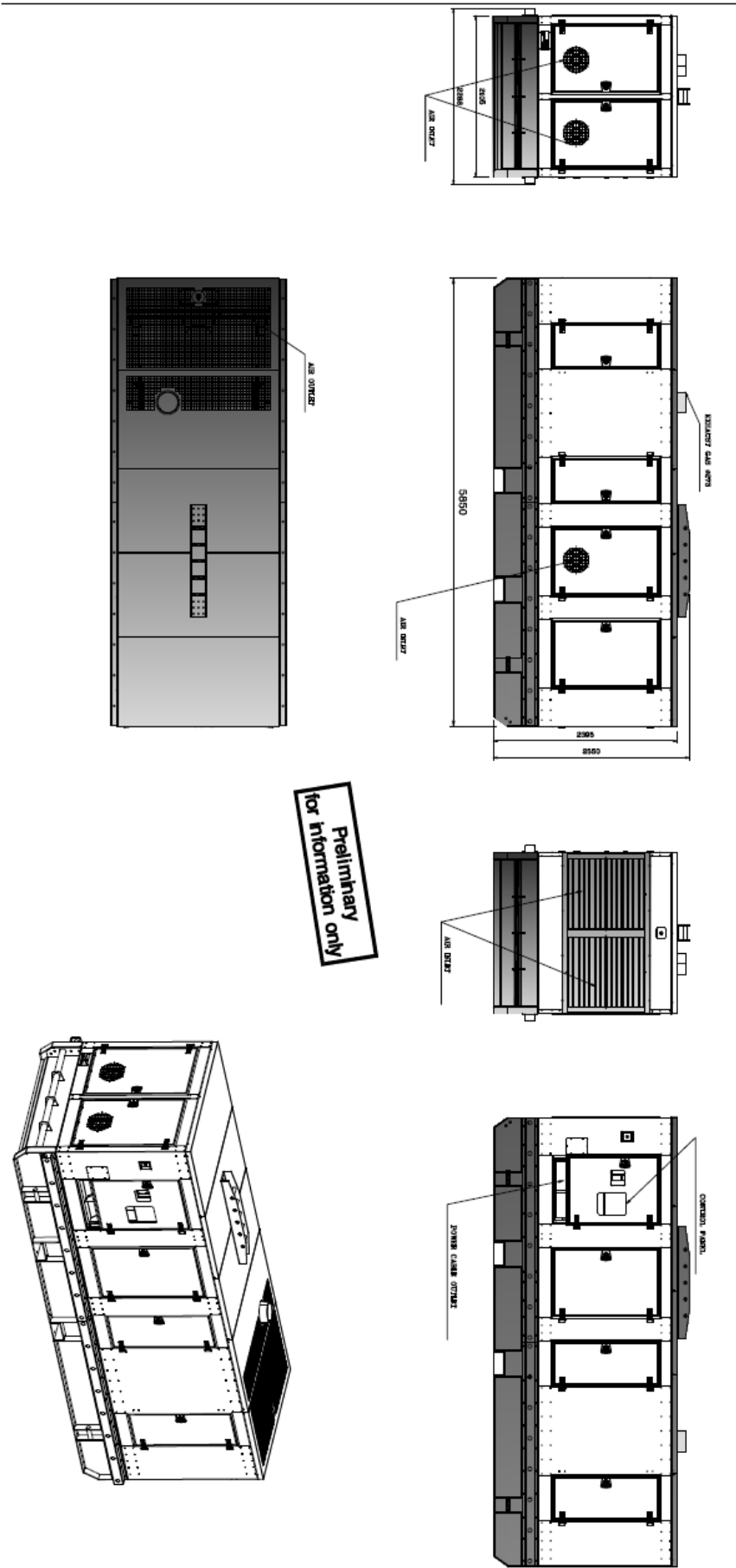
**AUTOMATIC CONTROL PANEL
COFFRET ELECTRIQUE AUTOMATIQUE
CUADRO ELECTRICO AUTOMATICO
QUADRO ELETTRICO AUTOMATICO**

| | |
|--|--|
| <p>1)</p> <p>ACP 7320 ATS</p>  | <p>COMPLETE CONTROL PANEL FREE STANDING TYPE Equipment: control board, circuit breaker, battery charger, transfer switch, box key. COFFRET ELECTRIQUE COMPLET TYPE ARMOIRE SEPRE DU GROUPE Equipement : carte électronique de contrôle, disjoncteur de protection, chargeur de batterie, inverseur de source, clé coffret. CUADRO ELECTRICO COMPLETO EN ARMARIO SEPARADO DEL GRUPO Equipamiento: carta electronica de controllo, interruptor magnetotermico, cargador de bateria, transferencial, llave quadro. QUADRO ELETTRICO COMPLETO SEPARATO DAL GRUPPO Equipaggiamento: scheda elettronica di controllo, interruttore magnetotermico, carica batteria, telecommutazione e chiave quadro.</p> |
| <p>2)</p> <p>ACP 7320 AMF</p>  | <p>AMF CONTROL PANEL FITTED ON THE GEN-SET WITHOUT TRANSFER SWITCH Equipment: control board, circuit breaker, battery charger, box key. COFFRET ELECTRIQUE MONTE SUR LE GROUPE SANS INVERSEUR DE SOURCE Equipement : carte électronique de contrôle, disjoncteur de protection, chargeur de batterie, clé coffret. CUADRO ELECTRICO MONTADO SOBRE EL GRUPO SIN TRANSFERENCIAL Equipamiento: carta electronica de controllo, interruptor magnetotermico, cargador de bateria, llave quadro. QUADRO ELETTRICO MONTATO SUL GRUPPO ELETTROGENO SENZA TELECOMMUTAZIONE Equipaggiamento: scheda elettronica di controllo, interruttore magnetotermico, carica batteria, chiave quadro.</p> |
| <p>3)</p> <p>ACP 7320 STS</p>  | <p>CONTROL PANEL FITTED ON THE GEN-SET WITH TRANSFER SWITCH SUPPLIED IN A SEPARATED BOX Equipment: control board, circuit breaker, battery charger, box key, separate transfer switch. COFFRET ELECTRIQUE MONTE SUR LE GROUPE + INVERSEUR DE SOURCE FOURNI DANS UN COFFRET SEPRE Equipement : carte électronique de contrôle, disjoncteur de protection, chargeur de batterie, inverseur de source séparé, clé coffret. CUADRO ELECTRICO MONTADO SOBRE EL GRUPO CON TRANSFERENCIAL SEPARADO Equipamiento: carta electronica de controllo, interruptor magnetotermico, cargador de bateria, llave quadro, transferencial separado. QUADRO ELETTRICO MONTATO SUL GRUPPO ELETTROGENO CON TELECOMMUTAZIONE SEPARATA Equipaggiamento: scheda elettronica di controllo, interruttore magnetotermico, carica batteria, chiave quadro, telecommutazione in armadio separato.</p> |

**CONTROL BOARD
CARTE ELECTRONIQUE DE CONTROL
CARTA ELECTRONICA DE CONTROL
SCHEDA ELETTRONICA DI CONTROLLO**

| GB | F | E | I |
|---|---|---|--|
| <p>The DSE7320 is an Automatic Mains Failure Control Module designed to automatically start and stop diesel generating sets that include electronic and non electronic engines. The module also provides excellent genset monitoring and protection features.</p> | <p>La DSE7320 est une carte de contrôle projetée pour démarrer et arrêter automatiquement groupes électrogènes diesels avec moteurs électroniques et non électroniques. La carte représente un système excellent de contrôle et de protection du groupe électrogène.</p> | <p>La DSE7320 es una carta de control para arranquar y parar automáticamente grupos electrógenos diesel con motores electrónicos y no electrónicos. La carta constituye un excelente sistema de control y protección del grupo electrógeno.</p> | <p>La DSE7320 è una scheda di controllo progettata per avviare e arrestare automaticamente gruppi elettrogeni diesel con motori elettronici e non elettronici. La scheda costituisce un eccellente sistema di controllo e di protezione del gruppo elettrogeno.</p> |
| FEATURES | EQUIPEMENT | EQUIPMENT | EQUIPAGGIAMENTO |
| <p>Stop/reste – Auto – Manual – Start LCD display scroll Event log view Acoustic alarm</p> | <p>Fiche électronique de contrôle DSE7320 Disjoncteur de protection Chargeur de batterie Bouton poussoir arrête d'urgence</p> | <p>Ficha electrónica de control DSE7320 Interruptor magnetotermico Cargador de batería Boton de parada de emergencia</p> | <p>Scheda elettronica di controllo DSE7320 Interruttore magnetotermico Carica batteria Pulsante stop emergenza</p> |
| DIGITAL MEASURING | MESURES NUMERIQUES | MEDIDAS DIGITALES | MISURAZIONI DIGITALI |
| <p>Generator volts (3 phases) Generator amperes (3 phases) Generator frequency KW-meter KVA-meter Cos φ- meter Rpm meter Water temperature (optional) Oil pressure (optional) Gen set hours counter Mains volts Battery volts Mains frequency Charging voltage Start-counter Fuel level %</p> | <p>Voltmètre générateur (3 phases) Ampèremètre générateur (3 phases) Fréquencemètre générateur KW- mètre KVA- mètre Cos φ- mètre Tm mètre Température eau (facultatif) Pression huile (facultatif) Totalisateur d'heures de marche Voltmètre secteur Voltmètre batterie Fréquence réseau Tension de charge Compteur démarrages Niveau combustible %</p> | <p>Voltmetro (3 fases) Amperimetro (3 fases) Frecuencimetro KW- metro KVA- metro Cos φ- metro Revoluciones por minuto metro Termometro agua (opcional) Presión aceite (opcional) Medida horas de marcha Voltmetro tensión de red Voltmetro batería Frecuencia red Tensión de carga Numero de arranques Nivel carburante %</p> | <p>Voltmetro tensione generatore (3 fasi) Amperometro generatore (3 fasi) Frequenzimetro generatore KW- metro KVA- metro Cos φ- metro Gm metro Temperatura acqua (facoltativo) Pressione olio (facoltativo) Contaore di funzionamento gruppo Voltmetro tensione rete Voltmetro batteria Frequenza rete Tensione di carica Contavviamenti Livello carburante %</p> |
| INDICATORS | INDICATEURS | INDICADORES | INDICATORI |
| <p>Mains live Generator live Mains contactor closed Generator contactor closed Engine running</p> | <p>Présence secteur Présence tension générateur Inverseur secteur fermé Inverseur générateur fermé Moteur en marche</p> | <p>Presencia tensión de red Presencia tensión grupo Transferencial red cerrado Transferencial grupo cerrado Motor en marcha</p> | <p>Presenza tensione di rete Presenza tensione generatore Erogazione da rete Erogazione da gruppo Motore avviato</p> |
| PROTECTIONS | PROTECTIONS | PROTECCIONES | PROTEZIONI |
| <p>Low oil pressure High engine temperature Low fuel level Fail to start Fail to stop Emergency stop Over/under frequency Over/under voltage Over/under speed Fuel level Belt breakage Over current Over/under battery voltage</p> | <p>Bas pression huile moteur Haute température moteur Bas niveau combustible Non démarrage Non arrêt Arrêt d'urgence Sur/sous fréquence Sur/sous voltage Sur/sous vitesse Niveau de combustible Rupture courroie Surcourant Sur/sus la tension de batterie</p> | <p>Baja presión aceite Elevada temperatura motor Baja nivel carburante Falta de arranque Falta de parada Parada de emergencia Sobre/bajo frecuencia Sobre/bajo voltaje Sobre/bajo velocidad nivel de combustible Ruptura correa Corriente maxima Sobre/bajo voltaje de la batería</p> | <p>Bassa pressione olio Alta temperatura motore Basso livello di carburante Mancato avviamento Mancato arresto Stop d'emergenza Sovra/sotto frequenza Sovra/sotto voltaggio Sovra/sotto velocità Livello del carburante Rottura cinghia Sovracorrente Sovra/sotto tensione della batteria</p> |

SOUND PROOF VERSION DRAWING
DESSIN VERSION INSONORIZEE
DIBUJO VERSION INSONORISADA
DISEGNO VERSIONE INSONORIZZATA





Cummins Inc.

Columbus, Indiana 47201

Engine Data Sheet

Basic Engine Model:
QSK23-G3 NR1

Engine Critical Parts List:
CPL: 8352

Curve Number:
FR-50011

Date:
5May03

G-DRIVE
QSK
1

Displacement : **23.15 litre (1413 in³)**

Bore : **170 mm (6.69 in.)** Stroke : **170 mm (6.69 in.)**

No. of Cylinders : **6**

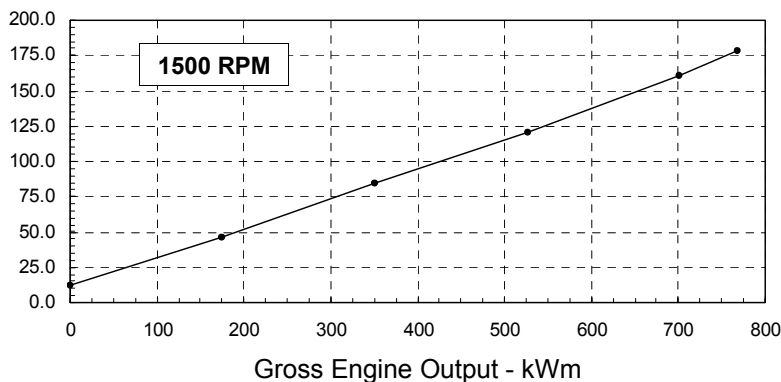
Aspiration : **Turbocharged and Air to Air Aftercooled**

| Engine Speed RPM | Standby Power | | Prime Power | | Continuous Power | |
|---------------------|---------------|------|-------------|------|------------------|-----|
| | kWm | BHP | kWm | BHP | kWm | BHP |
| 1500 | 768 | 1030 | 701 | 940 | 537 | 720 |
| 1800 | 895 | 1200 | 809 | 1085 | 652 | 875 |

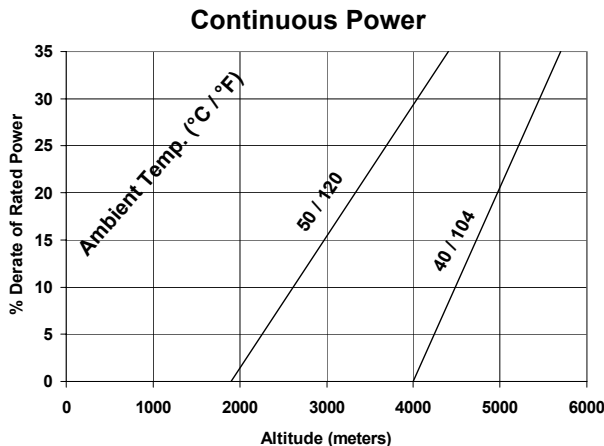
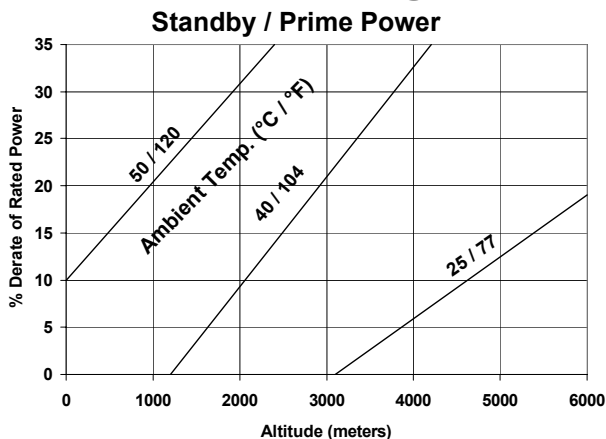
Engine Performance Data @ 1500 RPM

| OUTPUT POWER | | | FUEL CONSUMPTION | | | |
|-------------------------|-----|------|------------------|--------------|----------------|-------------------|
| % | kWm | BHP | kg/ kWm·h | lb/ BHP·h | litre/ hour | U.S. Gal/ hour |
| STANDBY POWER | | | | | | |
| 100 | 768 | 1030 | 0.197 | 0.323 | 178 | 46.9 |
| PRIME POWER | | | | | | |
| 100 | 701 | 940 | 0.195 | 0.321 | 161 | 42.5 |
| 75 | 526 | 705 | 0.196 | 0.322 | 121 | 32.0 |
| 50 | 351 | 470 | 0.206 | 0.338 | 85 | 22.4 |
| 25 | 175 | 235 | 0.223 | 0.370 | 46 | 12.2 |
| CONTINUOUS POWER | | | | | | |
| 100 | 537 | 720 | 0.198 | 0.326 | 125 | 33.1 |

Litre/hour



Power Derate Curves @ 1500 RPM



Operation At Elevated Temperature And Altitude:

For sustained operation above these conditions, derate by an additional 3.4% per 300 m (1000 ft), and 20% per 10° C (18° F).

CONVERSIONS: (litres = U.S. Gal x 3.785) (U.S. Gal = litres x 0.2642)

These guidelines have been formulated to ensure proper application of generator drive engines in A.C. generator set installations. **STANDBY POWER RATING:** Applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the Standby Power rating. This rating should be applied where reliable utility power is available. A Standby rated engine should be sized for a maximum of an 80% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating. Standby ratings should never be applied except in true emergency power outages. Negotiated power outages contracted with a utility company are not considered an emergency. **PRIME POWER RATING:** Applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories: **UNLIMITED TIME RUNNING PRIME POWER:** Prime Power is available for an unlimited number of hours per year in a variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 250 hours. The total operating time at 100% Prime Power shall not exceed 500 hours per year. A 10% overload capability is available for a period of 1 hour within a 12-hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year. **LIMITED TIME RUNNING PRIME POWER:** Limited Time Prime Power is available for a limited number of hours in a non-variable load application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime Power rating. The customer should be aware, however, that the life of any engine will be reduced by this constant high load operation. Any operation exceeding 750 hours per year at the Prime Power rating should use the Continuous Power rating. **CONTINUOUS POWER RATING:** Applicable for supplying utility power at a constant 100% load for an unlimited number of hours per year. No overload capability is available for this rating.

Data Subject to Change Without Notice

Reference AEB 10.47 for determining Electrical Output.

Data shown above represent gross engine performance capabilities obtained and corrected in accordance with ISO-3046 conditions of 100 kPa (29.53 in Hg) barometric pressure [110 m (361 ft) altitude], 25 °C (77 °F) air inlet temperature, and relative humidity of 30% with No. 2 diesel or a fuel corresponding to ASTM D2. Derates shown are based on 15 in H₂O air intake restriction and 2 in Hg exhaust back pressure.

The fuel consumption data is based on No. 2 diesel fuel weight at 0.85 kg/litre (7.1 lbs/U.S. gal). Power output curves are based on the engine operating with fuel system, water pump and lubricating oil pump; not included are battery charging alternator, fan, optional equipment and driven components.

Data Status: Limited Production
Data Tolerance: ± 5%
Chief Engineer: *D.K. Trueblood*



Cummins Inc.

Columbus, Indiana 47201

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Basic Engine Model:
QSK23-G3 NR1

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CPL: 8352

Curve Number:
FR-50011

Date:
5May03

G-DRIVE
QSK
2

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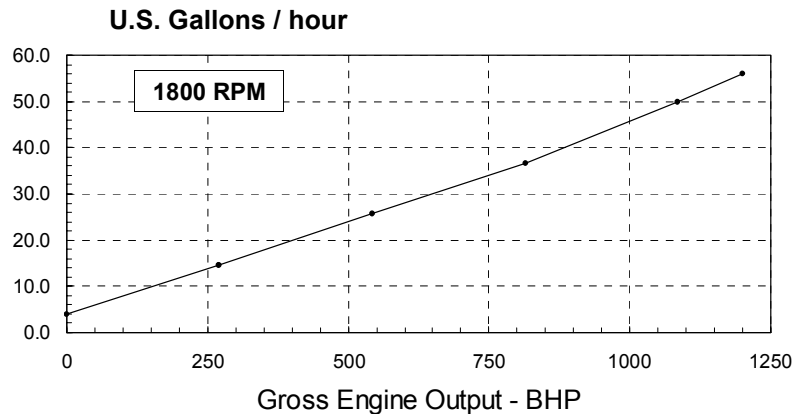
No. of Cylinders : **6**

Aspiration : **Turbocharged and Air to Air Aftercooled**

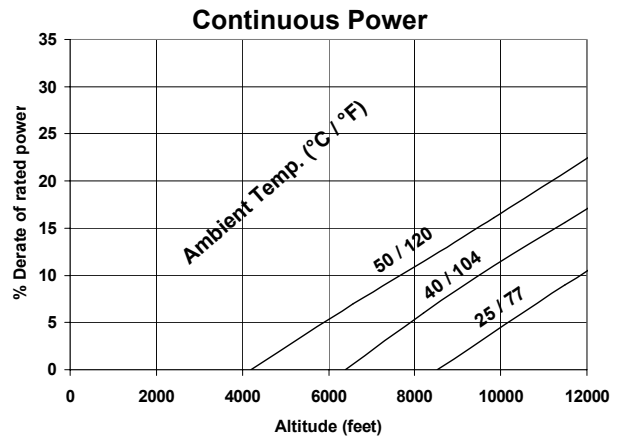
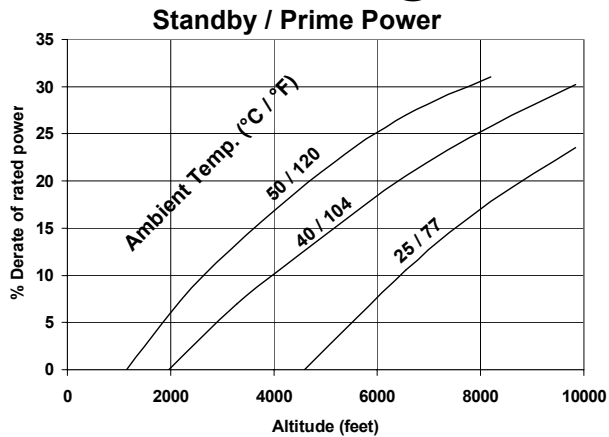
| Engine Speed | Standby Power | | Prime Power | | Continuous Power | |
|--------------|---------------|------|-------------|------|------------------|-----|
| | kWm | BHP | kWm | BHP | kWm | BHP |
| 1500 | 768 | 1030 | 701 | 940 | 537 | 720 |
| 1800 | 895 | 1200 | 809 | 1085 | 652 | 875 |

Engine Performance Data @ 1800 RPM

| OUTPUT POWER | | | FUEL CONSUMPTION | | | |
|-------------------------|-----|------|------------------|--------------|----------------|-------------------|
| % | kWm | BHP | kg/ kWm·h | lb/ BHP·h | litre/ hour | U.S. Gal/ hour |
| STANDBY POWER | | | | | | |
| 100 | 895 | 1200 | 0.201 | 0.332 | 212 | 56.1 |
| PRIME POWER | | | | | | |
| 100 | 809 | 1085 | 0.199 | 0.326 | 189 | 49.8 |
| 75 | 607 | 814 | 0.195 | 0.320 | 139 | 36.7 |
| 50 | 405 | 543 | 0.204 | 0.336 | 97 | 25.7 |
| 25 | 202 | 271 | 0.236 | 0.385 | 56 | 14.7 |
| CONTINUOUS POWER | | | | | | |
| 100 | 653 | 875 | 0.194 | 0.320 | 149 | 39.4 |



Power Derate Curves @ 1800 RPM



Operation At Elevated Temperature And Altitude:

For sustained operation above these conditions, derate by an additional 5.0% per 300 m (1000 ft), and 7% per 10° C (18° F).

CONVERSIONS:(litres = U.S. Gal x 3.785) (U.S. Gal = litres x 0.2642)

Data Subject to Change Without Notice

These guidelines have been formulated to ensure proper application of generator drive engines in A.C. generator set installations. **STANDBY POWER RATING:** Applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the Standby Power rating. This rating should be applied where reliable utility power is available. A Standby rated engine should be sized for a maximum of an 80% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating. Standby ratings should never be applied except in true emergency power outages. Negotiated power outages contracted with a utility company are not considered an emergency. **PRIME POWER RATING:** Applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories: **UNLIMITED TIME RUNNING PRIME POWER:** Prime Power is available for an unlimited number of hours per year in a variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 250 hours. The total operating time at 100% Prime Power shall not exceed 500 hours per year. A 10% overload capability is available for a period of 1 hour within a 12-hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year. **LIMITED TIME RUNNING PRIME POWER:** Limited Time Prime Power is available for a limited number of hours in a non-variable load application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime Power rating. The customer should be aware, however, that the life of any engine will be reduced by this constant high load operation. Any operation exceeding 750 hours per year at the Prime Power rating should use the Continuous Power rating. **CONTINUOUS POWER RATING:** Applicable for supplying utility power at a constant 100% load for an unlimited number of hours per year. No overload capability is available for this rating.

Reference AEB 10.47 for determining Electrical Output.

Data shown above represent gross engine performance capabilities obtained and corrected in accordance with ISO-3046 conditions of 100 kPa (29.53 in Hg) barometric pressure [110 m (361 ft) altitude], 25 °C (77 °F) air inlet temperature, and relative humidity of 30% with No. 2 diesel or a fuel corresponding to ASTM D2. Derates shown are based on 15 in H₂O air intake restriction and 2 in Hg exhaust back pressure.

The fuel consumption data is based on No. 2 diesel fuel weight at 0.85 kg/litre (7.1 lbs/U.S. gal). Power output curves are based on the engine operating with fuel system, water pump and lubricating oil pump; not included are battery charging alternator, fan, optional equipment and driven components.

Data Status: Limited Production
Data Tolerance: ± 5%

Chief Engineer:
D.K. Trueblood

Cummins Inc.

Engine Data Sheet

ENGINE MODEL : **QSK23-G3 NR1** CONFIGURATION NUMBER : D893001GX03 DATA SHEET : LP-50011
 DATE : 5May03
 PERFORMANCE CURVE : FR-50011

INSTALLATION DIAGRAM

• Fan to Flywheel : 3170553

CPL NUMBER

• Engine Critical Parts List : 8352

GENERAL ENGINE DATA

| | |
|---|--|
| Type | Inline 6-Cylinder Diesel |
| Aspiration | Turbocharged and Low Temperature Aftercooled |
| Bore x Stroke | 170 x 170 (6.69 x 6.69) |
| Displacement | 23.15 (1413) |
| Compression Ratio | 16.0:1 |
| Dry Weight | |
| Fan to Flywheel Engine | 2755 (6060) |
| Wet Weight | |
| Fan to Flywheel Engine | 2805 (6170) |
| Moment of Inertia of Rotating Components | |
| • with (SAE 0) | 11.6 (270) |
| Center of Gravity from Front Face of Block | 725 (28.5) |
| Center of Gravity Above Crankshaft Centerline | 240 (9.5) |
| Maximum Static Loading at Rear Main Bearing | 990 (2160) |

ENGINE MOUNTING

| | |
|--|-------------|
| Maximum Bending Moment at Rear Face of Block | 3205 (2340) |
|--|-------------|

EXHAUST SYSTEM

| | |
|-----------------------------|----------|
| Maximum Back Pressure | 76.2 (3) |
|-----------------------------|----------|

AIR INDUCTION SYSTEM

| | |
|-----------------------------------|----------|
| Maximum Intake Air Restriction: | |
| • with Dirty Filter Element | 635 (25) |
| • with Clean Filter Element | 381 (15) |

COOLING SYSTEM

| | |
|--------------------------------------|-------------|
| Coolant Capacity — Engine Only | 46.5 (12.3) |
| Minimum Pressure Cap | 69 (10) |

Jacket Water Circuit Requirements

| | |
|---|-----------------------|
| Maximum Static Head of Coolant Above Engine Crank Centerline | 18.3 (60) |
| Standard Thermostat (Modulating) Range | 82 - 95 (180 - 203) |
| Maximum Top Tank Temperature for Standby . Prime Power | 104 - 100 (220 - 212) |
| Maximum Coolant Friction Head External to the Engine - 1800 RPM | 48 (7) |
| -1500 RPM | 34 (5) |

Air-to-Air Core Requirements

| | |
|---|---------|
| Maximum Temp. Rise Between Engine Air Intake and Intake Manifold —1500 / 1800 rpm.. | 33 (60) |
| Maximum Air Press. Drop from Turbo Air Outlet to Intake Manifold — 1500 / 1800 rpm | 102 (4) |

LUBRICATION SYSTEM

| | |
|---|---------------------|
| Oil Pressure @ Idle Speed | 145 (21) |
| @ Governed Speed | 345 - 448 (50 - 65) |
| Maximum Oil Temperature | 120 (248) |
| Oil Capacity with OP TBD Oil Pan : Low - High | 66 - 95 (17 - 25) |
| Total System Capacity (With Combo Filters) | 74 - 103 (19 - 27) |

FUEL SYSTEM

| | |
|--|----------------|
| Type Injection System | Cummins HPI-PT |
| Maximum Restriction at Fuel Injection Pump — with Clean Fuel Filter | 120 (4.0) |
| — with Dirty Fuel Filter | 203 (8.0) |
| Maximum Allowable Head on Injector Return Line (Consisting of Friction Head and Static Head) | 229 (9.0) |
| Maximum Inlet Temperature | 70 (160) |
| Maximum Fuel Flow to Injection Pump | 684 (181) |
| Maximum Drain Flow | 662 (175) |

ELECTRICAL SYSTEM

| | | |
|--|----------|-------|
| Cranking Motor (Heavy Duty, Positive Engagement) | — volt | 24 |
| Battery Charging System, Negative Ground | — ampere | 35 |
| Maximum Allowable Resistance of Cranking Circuit | — ohm | 0.002 |
| Minimum Recommended Battery Capacity | | |
| • Cold Soak @ 10 °C (50 °F) and Above | — °F CCA | 1200 |
| • Cold Soak @ 0 °C to 10 °C (32 °F to 50 °F) | — °F CCA | 1280 |
| • Cold Soak @ -18 °C to 0 °C (0 °F to 32 °F) | — °F CCA | 1800 |

COLD START CAPABILITY

| | | |
|---|-----------|-----------|
| Minimum Ambient Temperature for Cold Start with 1500 watt Coolant Heater to Rated Speed | — °C (°F) | -30 (-22) |
| Minimum Ambient Temperature for Unaided Cold Start to Idle Speed | — °C (°F) | 0 (32) |
| Minimum Ambient Temperature for NFPA 110 Cold Start (90° F Minimum Coolant Temperature) | — °C (°F) | 10 (50) |

PERFORMANCE DATA

- All data is based on:
- Engine operating with fuel system, water pump, lubricating oil pump, air cleaner and exhaust silencer; not included are battery charging alternator, fan, and optional driven components.
 - Engine operating with fuel corresponding to grade No. 2-D per ASTM D975.
 - ISO 3046, Part 1, Standard Reference Conditions of:

| | | | |
|------------------------|--|---------------------|----------------------|
| Barometric Pressure | : 100 kPa (29.53 in Hg) | Air Temperature | : 25 °C (77 °F) |
| Altitude | : 110 m (361 ft) | Relative Humidity | : 30% |
| Air Intake Restriction | : 381 mm H ₂ O (15 in H ₂ O) | Exhaust Restriction | : 51 mm Hg (2 in Hg) |

Steady State Stability Band at any Constant Load

Estimated Free Field Sound Pressure Level of a Typical Generator Set;

Excludes Exhaust Noise; at Rated Load and 7.5 m (24.6 ft); @1500 rpm..... — dBA TBD
 Exhaust Noise at 1 m Horizontally from Centerline of Exhaust Pipe Outlet Upwards at 45°..... — dBA TBD

| | STANDBY POWER | | PRIME POWER | |
|---|---------------|-------------|-------------|-------------|
| | 60 hz | 50 hz | 60 hz | 50 hz |
| Governed Engine Speed | 1800 | 1500 | 1800 | 1500 |
| Engine Idle Speed | 750 | 750 | 750 | 750 |
| Gross Engine Power Output..... — kW _m (BHP) | 895 (1200) | 768 (1030) | 809 (1085) | 701 (940) |
| Brake Mean Effective Pressure..... — kPa (psi) | 2600 (377) | 2675 (388) | 2350 (341) | 2441 (354) |
| Piston Speed | 10.3 (2010) | 8.6 (1675) | 10.3 (2010) | 8.6 (1675) |
| Friction Horsepower..... — kW _m (HP) | 93 (124) | 72 (96) | 93 (124) | 72 (96) |
| Engine Jacket Water Flow at Stated Friction Head External to Engine: | | | | |
| • 3 psi Friction Head..... — litre / s (US gpm) | 10.4 (165) | 7.6 (120) | 10.4 (165) | 7.9 (126) |
| • Maximum Friction Head..... — litre / s (US gpm) | 10.1 (160) | 7.6 (120) | 10.1 (160) | 7.6 (120) |
| Intake Air Flow | 1132 (2398) | 888 (1882) | 1094 (2318) | 815 (1720) |
| Exhaust Gas Temperature | 514 (957) | 543 (1010) | 467 (872) | 532 (990) |
| Exhaust Gas Flow | 3056 (6475) | 2463 (5218) | 2773 (5875) | 2259 (4786) |
| Air-to-Fuel Ratio | 25.5 : 1 | 23.8 : 1 | 27.6 : 1 | 25.3 : 1 |
| Radiated Heat to Ambient | 85 (4862) | 71 (4058) | 76 (4313) | 65 (3682) |
| Heat Rejection to Jacket Water Coolant..... — kW _m (BTU / min) | 269 (15305) | 222 (12636) | 235 (13358) | 215 (12252) |
| Heat Rejection to Exhaust | 656 (37334) | 570 (32417) | 569 (32392) | 507 (28877) |
| Heat Rejection to Fuel*..... — kW _m (BTU / min) | 9.1 (520) | 6.8 (387) | 9.1 (520) | 6.8 (387) |
| Charge Air Cooler Heat Rejection..... — kW _m (BTU / min) | 223 (12673) | 146 (8329) | 198 (11270) | 122 (6944) |
| Turbo Compressor Outlet Temperature | 227 (440) | 199 (390) | 209 (408) | 182 (360) |
| Turbo Compressor Outlet Pressure..... — kPa (psi) | 283 (41) | 248 (36) | 269 (39) | 214 (31) |

* This is the maximum heat rejection to fuel, which is at low load
N.A. - Not Available
N/A - Not Applicable to this Engine
TBD - To Be Determined

ENGINE MODEL : QSK23-G3 NR1
DATA SHEET : DS-50011-LP
DATE : 5May03
CURVE NO. : FR-50011



ECO43N

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4 POLE

CHARACTERISTICS

INDUSTRIAL RATINGS

ambient 40°C

| Type | KVA - cosφ0.8 - 3 Phase continuous | | | | | | | Efficiency | | |
|-------------------|------------------------------------|-------------|------|-------|-------------------|-------------|------|-----------------------|------|------|
| | CL. H (ΔT= 125°C) | | | | CL. F (ΔT= 105°C) | | | η % CL. H (ΔT= 125°C) | | |
| 50 Hz | | | | | | | | | | |
| Series Star Y | 760 | 800 | 830 | | 760 | 800 | 830 | | | |
| Parallel Star YY | 380 | 400 | 415 | IP45 | 380 | 400 | 415 | | | |
| Series Delta Δ | 440 | 460 | 480 | 400 V | 440 | 460 | 480 | 2/4 | 3/4 | 4/4 |
| Parallel Delta ΔΔ | 220 | 230 | 240 | | 220 | 230 | 240 | | | |
| ECO43-1SN/4 | 800 | 800 | 800 | 620 | 730 | 730 | 730 | 93,9 | 95,3 | 95,1 |
| ECO43-2SN/4 | 930 | 930 | 930 | 730 | 850 | 850 | 850 | 94,4 | 95,7 | 95,4 |
| ECO43-1LN/4 | 1100 | 1100 | 1100 | 850 | 1000 | 1000 | 1000 | 94,8 | 96 | 95,8 |
| ECO43-2LN/4 | 1300 | 1300 | 1300 | 1000 | 1200 | 1200 | 1200 | 95 | 96,2 | 96 |
| ECO43-VL/4 | 1400 | 1400 | 1330 | 1070 | 1280 | 1280 | 1210 | 95,3 | 96,4 | 96,2 |

| Type | CL. H (ΔT= 125°C) | | | | CL. F (ΔT= 105°C) | | | Efficiency | | |
|-------------------|-------------------|------|-------------|-------|-------------------|------|-------------|-----------------------|------|------|
| | | | | | | | | η % CL. H (ΔT= 125°C) | | |
| 60 Hz | | | | | | | | | | |
| Series Star Y | 880 | 920 | 960 | | 880 | 920 | 960 | | | |
| Parallel Star YY | 440 | 460 | 480 | IP45 | 440 | 460 | 480 | | | |
| Series Delta Δ | 508 | 530 | 554 | 480 V | 508 | 530 | 554 | 2/4 | 3/4 | 4/4 |
| Parallel Delta ΔΔ | 254 | 265 | 277 | | 254 | 265 | 277 | | | |
| ECO43-1SN/4 | 960 | 960 | 960 | 750 | 870 | 870 | 870 | 94,4 | 95,6 | 95,3 |
| ECO43-2SN/4 | 1060 | 1116 | 1116 | 876 | 969 | 1020 | 1020 | 94,7 | 95,8 | 95,8 |
| ECO43-1LN/4 | 1260 | 1320 | 1320 | 1020 | 1145 | 1200 | 1200 | 95,1 | 96,1 | 96 |
| ECO43-2LN/4 | 1482 | 1560 | 1560 | 1200 | 1368 | 1440 | 1440 | 95,2 | 96,5 | 96,4 |
| ECO43-VL/4 | 1700 | 1700 | 1700 | 1290 | 1540 | 1540 | 1540 | 95,4 | 96,7 | 96,6 |

STANDBY RATINGS

| Type | KVA Temp. Rise / Ambient °C | | | KVA Temp. Rise / Ambient °C | | |
|-------------|-----------------------------|------------|------------|-----------------------------|------------|------------|
| | 50 Hz | | | 60 Hz | | |
| | 163° / 27° | 150° / 40° | 125° / 27° | 163° / 27° | 150° / 40° | 125° / 27° |
| ECO43-1SN/4 | 874 | 840 | 840 | 1050 | 1008 | 1008 |
| ECO43-2SN/4 | 1016 | 975 | 975 | 1220 | 1170 | 1170 |
| ECO43-1LN/4 | 1201 | 1150 | 1150 | 1442 | 1380 | 1380 |
| ECO43-2LN/4 | 1420 | 1358 | 1358 | 1704 | 1630 | 1630 |
| ECO43-VL/4 | 1520 | 1470 | 1470 | 1824 | 1765 | 1765 |

| Type | J (Kgm ²) B3-B14 Form | Weight (Kg) | Air Volume | | Noise dB(A) | | | |
|-------------|---|----------------|-----------------------------|-----------------------------|-------------|----|-------|----|
| | | | 50 Hz (m ³ /min) | 60 Hz (m ³ /min) | 50 Hz | | 60 Hz | |
| | | | | | 1m | 7m | 1m | 7m |
| ECO43-1SN/4 | 17,019 | 1870 | 90 | 108 | 95 | 84 | 99 | 89 |
| ECO43-2SN/4 | 18,666 | 2090 | | | | | | |
| ECO43-1LN/4 | 21,521 | 2395 | | | | | | |
| ECO43-2LN/4 | 25,111 | 2660 | | | | | | |
| ECO43-VL/4 | 26,101 | 2950 | | | | | | |

ACCESSORIES

| REGULATOR | | | | PARALLEL DEVICE | THERMAL PROTECTION | | | HEATERS | MECHANICAL PROTECTION | | |
|--------------------------|-------------------------------------|--------------------------|--------------------------|-------------------------------------|--------------------------|--------------------------|--------------------------|--------------------------|-------------------------------------|--------------------------|--------------------------|
| DSR | DER-1 | SR7/2 | UVR6 | | PTC | BIMET. DEVICE | PT100 | | IP21 | IP23 | IP45 |
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input checked="" type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |

● = Standard
 = Optional

Rating



Available for models
SN and LN